



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-1

Job Sheet 176697



Part No: D3278-1

Job Qty: 30 ea

Part Name: Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/3/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.09.06 rev.c dwg EC verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	5/3/18	5/3/18	0.00	0.00	Start Up Machining-2		JB-18-04-27
100	Bandsaw	30 pcs	5/3/18	5/3/18	0.00	0.87	Bandsaw1		JB-18-04-27
120	Outsource <i>purchase</i>	30 pcs	5/3/18	5/3/18	0.00	0.00	Outsource2 <i>purchase</i>		AT 18/05/18
125	Packaging	30 pcs	5/3/18	5/3/18	0.00	0.00	Packaging2		AT 18/05/18
130	QC	30 pcs	5/3/18	5/3/18	0.00	0.00	QC6		23
140	HandFinish	30 pcs	5/3/18	5/3/18	0.00	0.29	HandFinish1		23 18-05-02
150	Powdercoat	30 pcs	5/3/18	5/3/18	0.00	0.22	Powdercoat1		BR 18-05-02
160	QC	30 pcs	5/3/18	5/3/18	0.00	0.00	QC3		DAS 11
170	Packaging	30 pcs	5/3/18	5/3/18	0.00	0.00	Packaging3-1	GA 119	MAY 02 2018
180	QC21-SA	30 Ea	5/3/18	5/3/18	0.00	0.00	QC21		MAY 03 2018

Part Op 100 - Cut blank: 2.00" x 1.00" x 2.550" long
Descriptions: 150 - START TIME: 2:00 OVEN TEMPERATURE: 300° FINISH TIME: 2:35
170 - LOCATION: GA

111 138760

PO 039761

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X02.000	6061-T6 Bar 1.00 X 2.00	7.0110 ft (.2337 ea)	90-Start up Operation	<i>5066212 5052632</i> <i>120-</i> <i>5067581</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X02.000	7	77	0

120- purchase

D3278-1P

P10: 39761

MAY 01 2018

DAS
13
9-80

X30

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support	0.098inches + 0.005 - 0.000	0.103 0.098		
2	Support	0.359inches ± 0.005	0.364 0.354		
3	Support	0.609inches ± 0.010	0.619 0.599		
4	Support	0.250inches ± 0.010	0.260 0.240		
5	Support	1.480inches ± 0.005	1.485 1.475		
6	Support	0.125inches ± 0.010	0.135 0.115		
7	Support	0.119inches + 0.005 - 0.004	0.124 0.115		
8	Support	2.439inches ± 0.010	2.449 2.429		
9	Support	1.980inches ± 0.010	1.990 1.970		
10	Support	0.130inches ± 0.030	0.160 0.100		
11	Support	0.257inches + 0.005 - 0.000	0.262 0.257		
12	Support	0.375inches ± 0.010	0.385 0.365		
13	Support	0.875inches ± 0.010	0.885 0.865		
14	Support	0.500inches ± 0.010	0.510 0.490		
15	Support	0.400inches ± 0.010	0.410 0.390		
16	Support	1.000inches ± 0.030	1.030 0.970		
17	Support	1.720inches ± 0.010	1.730 1.710		
18	Support	0.125inches ± 0.010	0.135 0.115		
19	Support	0.125inches ± 0.010	0.135 0.115		

Plex 4/27/18 1:12 PM dart.lacelle.linda



Container No: S067607

Part: D3278-1

Job No: 176697

Serial No/Batch: S067607

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/02/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039761

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039761

PO Date: 5/1/18

Due Date: 5/18/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
MAY 01 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3278-1P			Support MACHINE AS PER DWG D3278 REV. C	Firmed	5/18/18	30 Ea	0 Ea	30 Ea	\$23.20/Ea	\$696.00
Line Item Note W/O 176697											
2	D3278-2P			Support MACHINE AS PER DWG D3278 REV. C	Firmed	5/18/18	30 Ea	0 Ea	30 Ea	\$23.20/Ea	\$696.00
Line Item Note W/O 176698											
3	D3886-1P			Lug MACHINE AS PER DWG D3886 REV. B	Firmed	5/18/18	30 Ea	0 Ea	30 Ea	\$25.00/Ea	\$750.00
Line Item Note W/O 174819											
Grand Total:										\$2,142.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Material Batch #	Paint Batch #	P.O. Number
30	D3278-1	Support	Various:	Unpainted	39761
30	D3278-2	Support	S066212, S066210, S066227	Unpainted	39761

2B
MAY 02 2018

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, April 30, 2018